

# Terror Screen Security Roller Shutter compliant to LPS1175 SR4 Issue 7

# 243

Issue: 3

**Compliance Testing** to LPS 1175 SR4 Issue 7 in 2014 with full third party certification from BRE/LPC (British research establishment). Testing has progressively become more aggressive over time and earlier testing to lower issue numbers would not be likely be compliant to issue 7.

**Size range** of sizes required extending from .9m wide 9000.m wide.

#### Construction:

Roller shutter door electrically operated utilising a steel twin skin door curtain of twin interlocking roller shutter section with internal strengthening to resist cutting. The construction of the door curtain is 60Kg's per square meter and it runs within reinforced side guides of fabricated steel.

#### Finishes:

Optional plastisol coating on the laths and optional powder coating of guides and bottom rail and any other associated parts

#### Bottom lath:

The door curtain is finished at floor level with a structural bottom beam fabricated from steel and aluminium sections and optionally finished by rubber seal. Available up to 9m without need for locking at the centre of the rail.

#### Motor:

Depending on door size the motor drive is constructed using either Safedrive direct drive or via chain drive and reduction gearing supported via a safety brake. Very large sizes may also have internal counterbalance springs to reduce operating loads and minimise the drive requirements.

#### Operation:

The Door can be press button operated or automatically operated. Various levels of safety can be incorporated which are obligatory if automated operation is required, including safe leading edge and or photocells movement sensors Radar, radio and so on. Controls should be mounted at least 1m from the door structure, unless additional features are added



#### Locking options:

1. Manually operated slip bolts on the bottom rail manually interlocked to the control panel to prevent accidental operation.
2. Electrically operated by press button when the door is closed
3. Fully automated.
4. Optional Monitoring and signalling of lock status.

#### Standards compliance:

##### LPS1175:SR4

And BSEN 12453:2005, BSEN 12604:2000, BSEN 12635:2002, BSEN 12978:2003.

Dimensional requirements are shown on the reverse of this data sheet.

**Copyright retained on all drawings methods and engineering construction.**



Speedor Super



Speedor Mini



Speedor Combi



Roller Shutter Fire and/or Security



Automatic Conveyor Door



Machine Guard Automated



High Speed Fire Resistant Conveyor



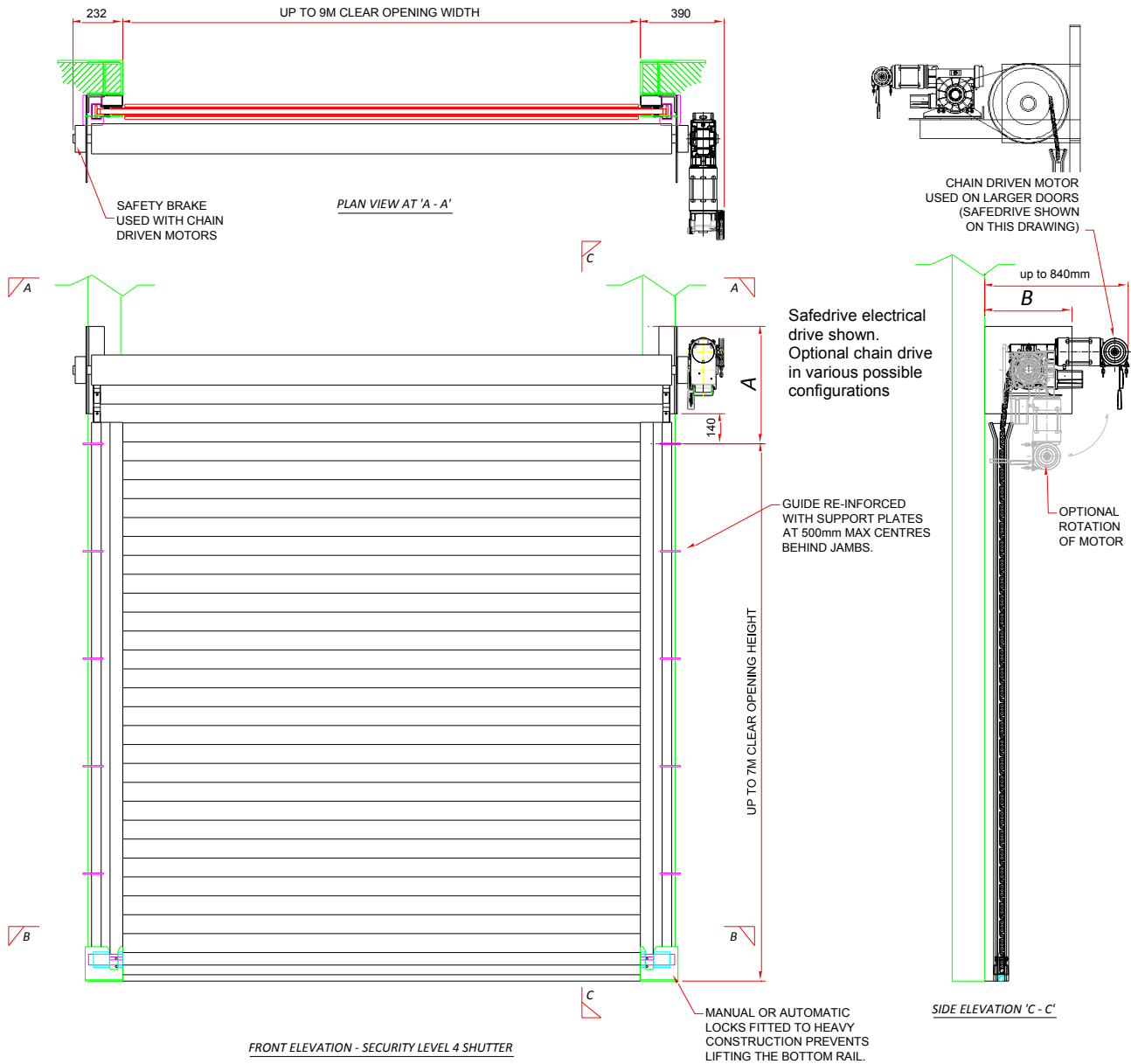
Fire Shutter to UK or US Standards

**HART**  
DOOR SYSTEMS

**Hart Door Systems Limited**  
Redburn Road  
Westerhope Industrial Estate  
Newcastle upon Tyne  
NE5 1PJ UK

**Tel:** +44 (0)191 214 0404  
**Fax:** +44 (0)191 2711611  
**E:** info@hartdoors.com  
**Web:** www.hartdoors.com

Structural opening substrate must be suitably reinforced brickwork/concrete/steelwork as detailed in the standard LPS1175 Issue 7 Page 17. It is assumed that the substrate onto which the product is fitted provides a resistance to attack at least equivalent to that afforded by the product itself. Door mounted to internal building face.



Clear Opening height	A	B
Up to 3m	540	400
Up to 4m	590	450
Up to 5m	640	500
Up to 6m	690	550
6m +	740	600

Note: Sizes above are indicative only. Please contact us direct for actual dimensions and detail required for your door size.

